



# SC INTER STEEL SRL CAMPIA TURZII

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## ELECTROZI PENTRU SUDAREA OTELURILOR CARBON

| Simbol PARWELD               | Simbol AWS | Simbol EN     | Kg/pac x nr. Pac | L   | Ø   |
|------------------------------|------------|---------------|------------------|-----|-----|
| <b>Electrozi OL TITANICI</b> |            |               |                  |     |     |
| 6013                         | E 6013     | E 42 A RC 11  | 3,8 x 4 = 15,2   | 350 | 2,0 |
|                              |            |               | 5,0 x 4 = 20,0   | 350 | 2,5 |
|                              |            |               | 5,0 x 4 = 20,0   | 350 | 3,2 |
|                              |            |               | 5,0 x 4 = 20,0   | 400 | 4,0 |
| <b>Electrozi OL BAZICI</b>   |            |               |                  |     |     |
| 7018                         | E 7018     | E 42 B 32 H 5 | 5,0 x 4 = 20,0   | 350 | 2,5 |
|                              |            |               | 5,0 x 4 = 20,0   | 350 | 3,2 |
|                              |            |               | 5,0 x 4 = 20,0   | 400 | 4,0 |

## SARMA PENTRU SUDAREA OTELURILOR CARBON

| Simbol PARWELD                     | Simbol AWS | Simbol EN     | Kg / rola | Ø   |
|------------------------------------|------------|---------------|-----------|-----|
| <b>Sarma OL sudare MAG ( SG2 )</b> |            |               |           |     |
| G3Si1                              | ER 70 S-6  | G 42 3 M G3Si | 5,0       | 0,6 |
|                                    |            |               | 5,0       | 0,8 |

## SARMA CU AUTOPROTECTIE PENTRU SUDAREA OTELURILOR CARBON

| Simbol PARWELD                      | Simbol AWS | Simbol EN | Kg / rola | Ø   |
|-------------------------------------|------------|-----------|-----------|-----|
| <b>Sarma tubulara autoprotejata</b> |            |           |           |     |
| MWFC09                              | E71-GS     | -         | 0,45      | 0,9 |
| MWFC509                             | E71-GS     | -         | 5,0       | 0,9 |

## SARMA INOX

| Simbol PARWELD        | Simbol AWS | Simbol EN    | Kg / rola | Ø   |
|-----------------------|------------|--------------|-----------|-----|
| <b>Sarma inox 316</b> |            |              |           |     |
| ER 316 LSi            | ER 316 LSi | G19 12 3 LSi | 0,7       | 0,8 |

## SARMA PENTRU SUDAREA NEFEROASELOR

| Simbol PARWELD        | Simbol AWS | Simbol EN | Kg / rola | Ø   |
|-----------------------|------------|-----------|-----------|-----|
| <b>Sarma ALUMINIU</b> |            |           |           |     |
| AlMg5 PW<br>5356      | ER 5356    | SG-AlMg5  | 0,5       | 0,8 |
|                       |            |           | 0,5       | 1,0 |
|                       |            |           | 0,5       | 1,2 |